



## AES 1235

- Monitoring of BNS range magnetic safety sensors
- 2 safety contacts, STOP 0
- 2 Signalling outputs

## Data

### Ordering data

Note (Delivery capacity) Phased-out product

Product type description AES 1235

Article number (order number) 101170049

EAN (European Article Number) 4030661297118

eCl@ss number, version 27-37-18-19  
12.0

eCl@ss number, version 27-37-18-19  
11.0

eCl@ss number, version 27-37-18-19  
9.0

ETIM number, version EC001449  
7.0

ETIM number, version EC001449  
6.0

Available until 31.12.2023

### Approvals - Standards

Certificates	BG cULus EAC
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## General data

Standards	BG-GS-ET-14 BG-GS-ET-20 EN IEC 62061 EN ISO 13849-1 EN IEC 60947-5-1 EN IEC 60947-5-3 EN IEC 60947-5-5 EN IEC 60204-1 EN IEC 60947-1
Climatic stress	EN 60068-2-3 BG-GS-ET-14
Enclosure material	Glass-fibre reinforced thermoplastic, ventilated
Material of the contacts, electrical	Ag-Ni 10 and 0.2 µm gold-plated
Gross weight	240 g

## General data - Features

Stop-Category	0
Wire breakage detection	Yes
Cross-circuit detection	Yes
Feedback circuit	Yes
Automatic reset function	Yes
Reset after disconnection of supply voltage	Yes
Earth connection detection	Yes
Integral system diagnostics, status	Yes
Number of LEDs	1
Number of normally closed (NC)	2

Number of normally open (NO)	1
Number of undelayed semi-conductor outputs with signaling function	2
Number of safety contacts	2
Number of signalling outputs	2

### Safety classification

Standards	EN ISO 13849-1 EN IEC 61508
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### Safety classification - Relay outputs

Performance Level, up to	d
Category	3
PFH value	$1.00 \times 10^{-7}$ /h
Notice	for max. 50,000 switching cycles/year and max. 80% contact load
Safety Integrity Level (SIL), suitable for applications in	2
Mission time	20 Year(s)

### Mechanical data

Mechanical life, minimum	20,000,000 Operations
Mounting	Snaps onto standard DIN rail to EN 60715

### Mechanical data - Connection technique

Termination	rigid or flexible Screw terminals M20 x 1.5
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Terminal designations	IEC/EN 60947-1
Cable section, minimum	0.25 mm <sup>2</sup>
Cable section, maximum	2.5 mm <sup>2</sup>
Tightening torque of Clips	0.6 Nm

### Mechanical data - Dimensions

Width	22.5 mm
Height	100 mm
Depth	121 mm

### Ambient conditions

Degree of protection of the enclosure	IP40
Degree of protection of the mounting space	IP54
Degree of protection of clips or terminals	IP20
Ambient temperature, minimum	+0 °C
Ambient temperature, maximum	+55 °C
Storage and transport temperature, minimum	-25 °C
Storage and transport temperature, maximum	+70 °C
Resistance to vibrations	10...55 Hz, Amplitude 0.35 mm, ± 15 %
Resistance to shock	30 g / 11 ms

### Ambient conditions - Insulation values

Rated impulse withstand voltage $U_{imp}$	4 kV
Overvoltage category	III

Degree of pollution 2

## Electrical data

Frequency range	50 Hz 60 Hz
Thermal test current	6 A
Rated operating voltage	24 VAC -15% / +10% 24 VDC -10%/+20%, residual ripple max. 10%
Rated AC voltage for controls, 50 Hz, minimum	20.4 VAC
Rated control voltage at AC 50 Hz, maximum	26.4 VAC
Rated AC voltage for controls, 60 Hz, minimum	20.4 VAC
Rated control voltage at AC 60 Hz, maximum	26.4 VAC
Rated AC voltage for controls at DC minimum	20.4 VDC
Rated control voltage at DC, maximum	28.8 VDC
Electrical power consumption	5 W
Contact resistance, maximum	0.1 $\Omega$
Note (Contact resistance)	in new state
Drop-out delay in case of power failure, typically	80 ms
Drop-out delay in case of emergency, typically	20 ms
Pull-in delay at automatic start, maximum, typically	100 ms
Pull-in delay at RESET, typically	20 ms

## Electrical data - Safe relay outputs

Voltage, Utilisation  
category AC-15 230 VAC

Current, Utilisation  
category AC-15 6 A

Voltage, Utilisation  
category DC-13 24 VDC

Current, Utilisation  
category DC-13 6 A

Switching capacity,  
minimum 10 VDC

Switching capacity,  
minimum 10 mA

Switching capacity,  
maximum 250 VAC

Switching capacity,  
maximum 8 A

## Electrical data - Digital inputs

Input signal, HIGH  
Signal "1" 10 ... 30 VDC

Input signal, LOW Signal  
"0" 0 ... 2 VDC

Conduction resistance,  
maximum 40  $\Omega$

## Electrical data - Digital Output

Voltage, Utilisation  
category DC-12 24 VDC

Current, Utilisation  
category DC-12 0.1 A

## Electrical data - Relay outputs (auxiliary contacts)

Switching capacity,  
maximum 24 VDC

Switching capacity, maximum 2 A

## Electrical data - Electromagnetic compatibility (EMC)

EMC rating EMC-Directive

## Integral system diagnosis (ISD)

Note (ISD -Faults) The following faults are registered by the safety monitoring modules and indicated by ISD.

Faults

- Failure of the safety relay to pull-in or drop-out
- Failure of door contacts to open or close
- Cross-wire or short-circuit monitoring of the switch connections
- Interruption of the switch connections
- Fault on the input circuits or the relay control circuits of the safety monitoring module

## Other data

Note (applications) Safety sensor  
Guard system

## Note

Note (General) Inductive loads (e.g. contactors, relays, etc.) are to be suppressed by means of a suitable circuit.

## Wiring example

## Note (Wiring diagram)

The wiring diagram is shown with guard doors closed and in de-energised condition.  
To secure a guard door up to PL d and Category 3  
Monitoring 1 guard door(s), each with a magnetic safety sensor of the BNS range  
The ISD tables (Integral System Diagnostics) for analysis of the fault indications and their causes are shown in the appendix.  
Expansion of enable delay time: The enable delay time can be increased from 0.1 s to 1 s by changing the position of a jumper link connection under the cover of the unit.  
The feedback circuit monitors the position of the contactors K3 and K4.  
Start push button: A start push button (NO) can optionally be connected into the feedback circuit. With the guard door closed, the enabling paths are then not closed until the start push button has been operated.  
If only one external relay or contactor is used to switch the load, the system can be classified in Control Category 3 to ISO 13849-1, if exclusion of the fault "Failure of the external contactor" can be substantiated and is documented, e.g. by using a reliable down-rated contactor. A second contactor leads to an increase in the level of security by redundant switching to switch the load off.  
If neither start button nor feedback circuit are connected, a jumper connection must be mounted between X1 and A1.  
Modification for 2 NC contacts: The safety monitoring module can be modified to monitor two NC contacts by bridging the terminals A1 and X2. In this configuration, the short-circuit detection becomes inoperative.

## Ordering code

Product type description:  
AES 123(1)

(1)

<b>215</b>	without start-up test
<b>6</b>	with start-up test

## Pictures

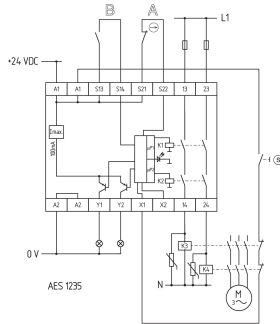
### Product picture (catalogue individual photo)



ID: kaes1f09  
| 711.0 kB | .jpg | 265.642 x 529.167 mm - 753 x 1500 px - 72 dpi  
| 84.7 kB | .png | 74.083 x 147.461 mm - 210 x 418 px - 72 dpi



## Wiring example

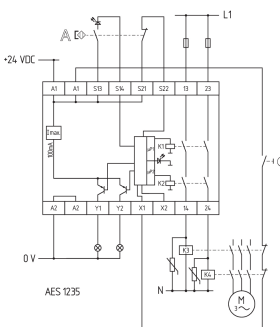


ID: maes1111

| 34.0 kB | .cdr |

| 143.8 kB | .jpg | 352.778 x 408.517 mm - 1000 x 1158 px - 72 dpi

## Wiring example



ID: kaes1141

| 34.1 kB | .cdr |

| 139.5 kB | .jpg | 352.425 x 396.875 mm - 999 x 1125 px - 72 dpi

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The details and data referred to have been carefully checked. Images may diverge from original. Further technical data can be found in the manual. Technical amendments and errors possible.

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